



# Niagara Cutter

Niagara Cutter, Inc. • 200 John James Audubon Pkwy • Amherst, NY 14228 USA

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**STB610** - 4 Flute Single-End Ball-End Center-Cutting CPM T15 Cobalt End Mills



### September 2005 Pricing

Flute Dia	Shank Dia	Length of Cut	Overall Length	# F	Uncoated EDP	Uncoated List	TiN EDP	TiN List	TiCN EDP	TiCN List	TiAlN EDP	TiAlN List
1/4	3/8	5/8	2 7/16	4	61081	\$41.22	61080	\$43.23	88777	\$45.36	16592	\$45.36
5/16	3/8	3/4	2 1/2	4	61101	\$41.22	61100	\$43.23	88778	\$45.36	16593	\$45.36
3/8	3/8	3/4	2 1/2	4	61121	\$41.22	61120	\$43.23	88779	\$45.36	16594	\$45.36
1/2	1/2	1 1/4	3 1/4	4	61162	\$56.78	61160	\$59.58	88780	\$62.50	16595	\$62.50
5/8	5/8	1 5/8	3 3/4	4	61203	\$73.14	61200	\$76.83	88781	\$80.42	16596	\$80.42
3/4	3/4	1 5/8	3 7/8	4	61244	\$87.02	61240	\$91.39	88782	\$95.76	16597	\$95.76
7/8	7/8	1 7/8	4 1/8	4	61285	\$109.20	61280	\$114.69	88783	\$120.18	16598	\$120.18
1	1	2	4 1/2	4	61326	\$129.70	61320	\$136.19	88784	\$142.69	16599	\$142.69
<b>Flute Dia</b>		+0.001"	-0.000"		<b>Overall Length</b>		+0.062"	-0.000"			<b>Helix Angle 30°</b>	
<b>Shank Dia</b>		-0.0001"	-0.0005"						<b>Length of Cut</b>		+0.031"	-0.000"

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