

High Performance

3 Flute High-Helix HSS End Mill

Chipbreaker HSS End Mills

For Aluminum

ACB337 - Single-End, Center-Cutting

- 37° Helix
- M7 High Speed Steel
- Full CNC Ground
- Cylindrical Land
- Eccentric Relief
- Low R_a Finishes on Cutting Edges
- Reduces Chatter and Squeal
- Excellent for Deep Slotting



Price Code B

Flute Dia	Shank Dia	Length of Cut	Overall Length	# F	Unc EDP	TiN EDP	TiCN Recommended	
							TiCN EDP	TiAlN EDP
3/8	3/8	3/8	2-1/8	3	70750	70794	70838	70882
3/8	3/8	3/4	2-1/2	3	70751	70795	70839	70883
3/8	3/8	1-1/2	3-1/4	3	70752	70796	70840	70884
3/8	3/8	2-1/2	4-1/4	3	70753	70797	70841	70885
7/16	1/2	1/2	2-1/2	3	70754	70798	70842	70886
7/16	1/2	1	3-1/4	3	70755	70799	70843	70887
7/16	1/2	1-3/4	3-3/4	3	70756	70800	70844	70888
7/16	1/2	2-3/4	4-3/4	3	70757	70801	70845	70889
1/2	1/2	1/2	2-1/2	3	70758	70802	70846	70890
1/2	1/2	1-1/4	3-1/4	3	70759	70803	70847	70891
1/2	1/2	2	4	3	70760	70804	70848	70892
1/2	1/2	3	5	3	70761	70805	70849	70893
5/8	5/8	5/8	2-3/4	3	70762	70806	70850	70894
5/8	5/8	1-5/8	3-3/4	3	70763	70807	70851	70895
5/8	5/8	2	4-1/8	3	70764	70808	70852	70896
5/8	5/8	2-1/2	4-5/8	3	70765	70809	70853	70897
5/8	5/8	3	5-1/8	3	70766	70810	70854	70898
3/4	3/4	3/4	2-7/8	3	70767	70811	70855	70899
3/4	3/4	1-5/8	3-7/8	3	70768	70812	70856	70900
3/4	3/4	2-1/4	4-1/2	3	70769	70813	70857	70901
3/4	3/4	3	5-1/8	3	70770	70814	70858	70902
3/4	3/4	4	6-1/4	3	70771	70815	70859	70903
7/8	7/8	1-7/8	4-1/8	3	70772	70816	70860	70904
1	1	1	3-1/2	3	70773	70817	70861	70905
1	1	2	4-1/2	3	70774	70818	70862	70906
1	1	3	5-1/2	3	70775	70819	70863	70907
1	1	4	6-1/2	3	70776	70820	70864	70908
1	1	6	8-1/2	3	70777	70821	70865	70909
1-1/4	1-1/4	2	4-1/2	3	70778	70822	70866	70910
1-1/4	1-1/4	3	5-1/2	3	70779	70823	70867	70911
1-1/4	1-1/4	4	6-1/2	3	70780	70824	70868	70912
1-1/4	1-1/4	6	8-1/2	3	70781	70825	70869	70913
1-1/2	1-1/4	2	4-1/2	3	70782	70826	70870	70914
1-1/2	1-1/4	3	5-1/2	3	70783	70827	70871	70915
1-1/2	1-1/4	4	6-1/2	3	70784	70828	70872	70916
1-1/2	1-1/4	6	8-1/2	3	70785	70829	70873	70917
2	1-1/4	2	4-1/2	3	70786	70830	70874	70918
2	1-1/4	3	5-1/2	3	70787	70831	70875	70919
2	1-1/4	4	6-1/2	3	70788	70832	70876	70920
2	1-1/4	6	8-1/2	3	70789	70833	70877	70921
2	2	2	5-3/4	3	70790	70834	70878	70922
2	2	4	7-3/4	3	70791	70835	70879	70923
2	2	6	9-3/4	3	70792	70836	70880	70924
2	2	8	11-3/4	3	70793	70837	70881	70925
Flute Dia	+0.001"	-0.000"	Overall Length	+0.062"	-0.000"	Helix Angle	37°	
Shank Dia	-0.0001"	-0.0005"				Length of Cut	+0.031" -0.000"	

High Speed Steel