

# Niagara Cutter

3/16" Shank Stub Length HSS End Mills

## 4 Flute HSS End Mill General Purpose

### DS420 - Double-End, Non-Center Cut

- Designed for all Materials
- Profile / Slotting



Price Code A

						TiN Recommended			
Flute Dia	Shank Dia	Length of Cut	Overall Length	# F	Unc EDP	TiN EDP	TiCN EDP	TiAlN EDP	
1/16	3/16	3/32	2	4	74020	74028	89054	67559	
3/32	3/16	9/64	2	4	74030	74038	89055	67560	
1/8	3/16	3/16	2	4	74040	74048	89056	67561	
5/32	3/16	15/64	2	4	74050	74058	89057	67562	
3/16	3/16	9/32	2	4	74060	74068	89058	67563	
Flute Dia	+0.000"	-0.001"	Overall Length		+0.062"	-0.000"	Helix Angle	35°	
Shank Dia	-0.0001"	-0.0005"					Length of Cut	+0.031"	-0.000"