



## SCF890 - Multi Flute Single-End Heavy-Duty Non-Center-Cutting End Mills



### September 2006 Pricing

Flute Dia	Shank Dia	Length of Cut	Overall Length	# F	Uncoated EDP	Uncoated List	TiN EDP	TiN List	TiCN EDP	TiCN List	TiAlN EDP	TiAlN List
1 1/4	1 1/4	2	4 1/2	4	89407	\$67.42	89400	\$70.78	89327	\$74.14	31050	\$74.14
1 1/4	1 1/4	4	6 1/2	4	89409	\$91.06	89405	\$95.65	89328	\$100.13	31051	\$100.13
1 1/2	1 1/4	2	4 1/2	4	89487	\$82.32	89480	\$86.46	89329	\$90.61	31052	\$90.61
1 1/2	1 1/4	4	6 1/2	4	89489	\$116.37	89485	\$122.19	89330	\$128.02	31053	\$128.02
1 3/4	1 1/4	2	4 1/2	4	89567	\$101.02	89560	\$106.06	89331	\$111.10	31054	\$111.10
2	1 1/4	2	4 1/2	6	89647	\$100.24	89640	\$105.28	89334	\$110.32	31055	\$110.32
2	1 1/4	2	4 1/2	4	89642	\$108.86	89641	\$114.35	89332	\$119.73	31056	\$119.73
2	1 1/4	4	6 1/2	6	89644	\$173.94	89643	\$182.67	89333	\$191.30	31057	\$191.30
2	1 1/4	4	6 1/2	4	89649	\$173.94	89648	\$182.67	89335	\$191.30	31058	\$191.30
<b>Flute Dia +0.005" -0.000"</b>					<b>Overall Length +0.062" -0.000"</b>					<b>Helix Angle 30°</b>		
<b>Shank Dia -0.0001" -0.0005"</b>										<b>Length of Cut +0.062" -0.000"</b>		