



Niagara Cutter

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SK204 - 2 Flute Single-End Keyway Tolerance Center-Cutting End Mills



September 2006 Pricing

Flute Dia	Shank Dia	Length of Cut	Overall Length	# F	Uncoated EDP	Uncoated List	TiN EDP	TiN List	TiCN EDP	TiCN List	TiAlN EDP	TiAlN List
1/8	3/8	3/8	2 5/16	2	82045	\$12.21	82040	\$12.77	89215	\$13.44	07272	\$13.44
3/16	3/8	7/16	2 5/16	2	82065	\$12.66	82060	\$13.33	89216	\$13.89	07273	\$13.89
7/32	3/8	1/2	2 5/16	2	82075	\$13.78	82070	\$14.45	89217	\$15.12	07274	\$15.12
1/4	3/8	1/2	2 5/16	2	82085	\$12.66	82080	\$13.33	89218	\$13.89	07275	\$13.89
9/32	3/8	9/16	2 5/16	2	82095	\$13.78	82090	\$14.45	89219	\$15.12	07276	\$15.12
5/16	3/8	9/16	2 5/16	2	82105	\$12.66	82100	\$13.33	89220	\$13.89	07277	\$13.89
11/32	3/8	9/16	2 5/16	2	82115	\$13.78	82110	\$14.45	89221	\$15.12	07278	\$15.12
3/8	3/8	9/16	2 5/16	2	82125	\$13.33	82120	\$14.00	89222	\$14.67	07279	\$14.67
13/32	3/8	13/16	2 1/2	2	82135	\$20.61	82130	\$21.62	89223	\$22.62	07280	\$22.62
7/16	3/8	13/16	2 1/2	2	82145	\$20.50	82140	\$21.50	89224	\$22.51	07281	\$22.51
15/32	3/8	13/16	2 1/2	2	82155	\$22.29	82150	\$23.41	89225	\$24.53	07282	\$24.53
1/2	1/2	1	3	2	82165	\$18.14	82160	\$19.04	89226	\$19.94	07283	\$19.94
17/32	1/2	1 1/8	3 1/8	2	82175	\$27.44	82170	\$28.78	89227	\$30.24	07284	\$30.24
9/16	1/2	1 1/8	3 1/8	2	82185	\$27.33	82180	\$28.67	89228	\$30.02	07285	\$30.02
5/8	5/8	1 5/16	3 7/16	2	82205	\$26.10	82200	\$27.44	89229	\$28.67	07286	\$28.67
11/16	5/8	1 5/16	3 7/16	2	82225	\$30.24	82220	\$31.81	89230	\$33.26	07287	\$33.26
3/4	3/4	1 5/16	3 9/16	2	82245	\$29.57	82240	\$31.02	89231	\$32.48	07288	\$32.48
13/16	3/4	1 1/2	3 3/4	2	82265	\$37.86	82260	\$39.76	89232	\$41.66	07289	\$41.66
7/8	7/8	1 1/2	3 3/4	2	82285	\$37.52	82280	\$39.42	89233	\$41.33	07290	\$41.33
15/16	7/8	1 5/8	3 7/8	2	82305	\$42.11	82300	\$44.24	89234	\$46.37	07291	\$46.37
1	1	1 5/8	4 1/8	2	82325	\$45.92	82320	\$48.27	89235	\$50.51	07292	\$50.51
1 1/8	1	1 5/8	4 1/8	2	82365	\$65.97	82360	\$69.22	89236	\$72.58	07293	\$72.58
1 1/4	1 1/4	1 5/8	4 1/8	2	82405	\$76.27	82400	\$80.08	89237	\$83.89	07294	\$83.89
1 3/8	1	1 5/8	4 1/8	2	82445	\$75.26	82440	\$79.07	89238	\$82.77	07295	\$82.77
1 1/2	1 1/4	1 5/8	4 1/8	2	82485	\$90.38	82480	\$94.86	89239	\$99.46	07296	\$99.46
1 3/4	1 1/4	1 5/8	4 1/8	2	82565	\$110.77	82560	\$116.26	89240	\$121.86	07297	\$121.86
2	1 1/4	1 5/8	4 1/8	2	82645	\$130.59	82640	\$137.09	89241	\$143.70	07298	\$143.70
Flute Dia		+0.0000" -0.0015"									Helix Angle	30°
Shank Dia		-0.0001" -0.0005"				Overall Length	+0.062" -0.000"			Length of Cut	+0.031" -0.000"	

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